

Work Order ID 77027

Thursday, November 24, 2011 3:24:12 PM

\*77027\*

Page 1

Item ID: D350-600-242

Accept

\*N900040100\*

Setup

Start

\*NS1\*

Revision ID:

Item Name: Spacepod, RH, AS350/355

Stop

\*NS2\*

Start Date: 11/24/2011 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 12/5/2011 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

*L*

Date: 11/24

Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3188	F
IIN D350-600	Rev C

100

\*100\*

DOCUMENT CONTROL

*SF*

0.00

DC

Document Control

Memo

0.00

Photocopy bluefile and type labels as per PPP D350-600-242 CHG001

*JL MLS 12-4-10*

*S 17/4/10*

110

\*110\*

Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

1-Drill holes in D3188-2 using drill jig DT8971

2-Open holes in D3188-2 body floor to Ø0.297" as per dwg D3188

3-Deburr

4-Install inserts in D3188-2 as per Dwg D3188.

*AT 12-02-07*

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries

Work Order ID 77027

\*77027\*

Page 2

Thursday, November 24, 2011 3:24:12 PM

Item ID: D350-600-242

Accept

\*N900040100\*

Setup

Start

\*NS1\*

Revision ID:

Item Name: Spacepod, RH, AS350/355

Stop

\*NS2\*

Start Date: 11/24/2011 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 12/5/2011 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC5- Inspect part completeness to step on W/O

0.00

5/26/28

\*120\*

QC

Quality Control

130

\*130\*

Small Fab

Small Fab

0.00

Memo

0.00

1-Cut D2986 Neoprene Foam per template D2986T1  
2- Adhere D2986 foam to bottom side of D3187-2 spacepod floor using contact  
adhesive  
A/R Batch: \_\_\_\_\_

N/A already installed  
as per B 59241

140

\*140\*

Small Fab

Small Fab

0.00

Memo

0.00

\*\*\*\*This step separates hardware, previous steps is for body & floor\*\*\*\*

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 77027

\*77027\*

Page 3

Thursday, November 24, 2011 3:24:12 PM

Item ID: D350-600-242

Accept

\*N900040100\*

Setup

Start

\*NS1\*

Revision ID:

Item Name: Spacepod, RH, AS350/355

Stop

\*NS2\*

Start Date: 11/24/2011 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 12/5/2011 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run

Start

\*NR1\*

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

150

\*150\*

Small Fab

Small Fab

Memo

0.00

Assemble D3186-4 door with D3188-2 body as per Dwg ICA-D350-600  
\*\*\*Hardware on previous steps is for door ass'y\*\*\*

85 12-03-20

1-Drill and plug section I-I and J-J of dwg D3188 p.11 using Hysol 934NA with  
milled fibres 10% to weight. Install insert.

A/R Hysol batch: 12014 expire date: 13-01-13

A/R Milled fibres batch: 100879

85 12-02-02

2- Prime (grey) as necessary per QSI005

Primer batch: 116873

Hardner batch: 116873

85 12-03-20

3-Attach Neoprene Foam to floor using Contact Cement  
A/R Contact Cement Batch: \_\_\_\_\_

N/A already  
installed ad per  
B# 59241

170

QC5- Inspect part completeness to step on W/O

0.00

\*170\*

QC

Quality Control

Memo

0.00

512103178

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 77027

\*77027\*

Page 4

Thursday, November 24, 2011 3:24:12 PM

Accept

\*N900040100\*

Setup

Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Spacepod, RH, AS350/355

Start Date: 11/24/2011 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 12/5/2011 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

180

Wing Walk as per dwg QSI005 4.4 Batch 120999

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

\*180\*

HandFinish

Memo

0.00

CT 12-03-29

Hand Finishing

Wing Walk Spacepod top surface of Pod as per Dwg D3188

190

QC3- Inspect Part Finish

0.00

\*190\*

QC

Memo

0.00

Quality Control

1 BL 12-11-4.

200

Pick Kit

0.00

\*200\*

Packaging

Memo

0.00

Packaging

12/4/10 sf



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID** 77027

**\*77027\***

Page 5

Thursday, November 24, 2011 3:24:12 PM

**Item ID:** D350-600-242

Accept

**\*N900040100\***

Setup

Start

**\*NS1\***

**Revision ID:**

**Item Name:** Spacepod, RH, AS350/355

Stop

**\*NS2\***

**Start Date:** 11/24/2011 **Start Qty:** 1.00

**\*1\***

**Cust Item ID:**

**Required Date:** 12/5/2011 **Req'd Qty:** 1.00

**\*1\***

**Customer:**

**Reference:**

**Approvals:** Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run

Start

**\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

**\*NR2\***

**Sequence ID/  
Work Center ID**

**Operation  
Description**

**Set Up/  
Run Hours**

**Tool ID**

**Tool #**

**Plan  
Code**

**Accept  
Qty**

**Reject  
Qty**

**Reject  
Number**

**Insp.  
Stamp**

210

QC4- 100% Inspect kits for completeness

0.00

**\*210\***

QC

Quality Control

5/24/20

220

Packaging

0.00

**\*220\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-600-242

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

*12/14/20*

230

QC21- Final Inspection - Work Order Release

0.00

**\*230\***

QC

Quality Control

0.00

*12/14/20 JJ*

*12/24/23*

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## Picklist Print

Page 1

Thursday, November 24, 2011 3:24:16 PM

**Work Order ID:** 77027

\*77027\*  
\*D350-600-242\*

**Parent Item:** D350-600-242

**Parent Item Name:** Spacepod, RH, AS350/355

**Start Date:** 11/24/2011

**Required Date:** 12/5/2011

**Comments:** IPP Rev:A07.03.07 new issue EC  
IPP rev B 07.04.16 reformat, D3188 rev.E EC  
IPP Rev:C 08-09-30 add primer in step 44 DD verified by:EC IPP Rev:D  
add install insert seq150 DD 10.03.15 verified by:EC IPP Rev:E remove  
D3188-2m add D3188-6 DD 10.04.07 verified by:JLM

Start Qty: 1.00

**Start Qty:** 1.00      **Required Qty:** 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3188-6 <b>*D3188-6*</b>		Manufactured	No			110	Each	0.0000	1	1		BT	12-02-07
Spacepod Body					377104				**				
D3015-3 <b>*D3015-3*</b>		Manufactured	No			130	Each	123.0000	1	1		BT	12-02-07
Locknut					52764	78314			**				
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST030			123						
				74905			123						
AN526C832R24 <b>*AN526C832R24*</b>		Purchased	No			140	Each	89.0000	4	4		BT	12-02-07
screw									**				
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST327			89						
				118870			89					X4	
AN960JD516 <b>*AN960.JD516*</b>	NAS1149D0563J	Purchased	No			140	Each	0.0000	1	1		BT	12-02-07
Washer					118206				**				
AN960JD8 <b>*AN960.JD8*</b>	NAS1149DN832	Purchased	No			140	Each	0.0000	20	20		BT	12-02-07
Washer	J				118717				**				

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Picklist Print**

Page 2

Thursday, November 24, 2011 3:24:17 PM

Work Order ID: 77027

**\*77027\***

Parent Item: D350-600-242

**\*D350-600-242\***

Parent Item Name: Spacepod, RH, AS350/355

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

D2179

Manufactured No 140 Each 29.0000 2 2

**\*\*****\*D2179\***

Doubler

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST007	29	
35432	29	

D2237

Manufactured No 140 Each 26.0000 2 2

**\*\*****\*D2237\***

Striker Plate

77872

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST009	26	
66139	2	
73702	24	

D2986

**\*D2986\***

Black Neoprene Foam .125

D3538-1

**\*D3538-1\***

Hinge Bracket

N/A already installed as per B# 59241 W/2288

Manufactured No 140 sf 0.0000 5.62 5.915789

**\*\***

Manufactured No 140 Each 5.0000 2 2

**\*\***

D3554-7

**\*D3554-7\***

Ball Stud

Manufactured No 140 Each 12.0000 1 1

**\*\***

X2 12-02-07

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST066	5	
73381	5	

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

Page 3

Thursday, November 24, 2011 3:24:17 PM

Work Order ID: 77027

\*77027\*

Parent Item: D350-600-242

\*D350-600-242\*

Parent Item Name: Spacepod, RH, AS350/355

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

D3567-2

Manufactured

No

140

Each

19.0000

1

1

\*\*

BT 12-02-07

\*D3567-2\*

Decal

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST067	19	
50375	19	

MS20426AD4-5

Purchased

No

140

Each

5,232.000

4

4

\*\*

BT 12-02-07

\*MS20426AD4-5\*

Rivet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MEZZ	165	
6733	165	
ST317	5067	
6874	5067	

ALS4-1032-130

Purchased

No

150

Each

2,200.000

28

28

\*\*

BT 12-02-07

\*AL S4-1032-130\*

Insert

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST280	1984	
119084	1984	
ST281	216	
117717	2	
118237	12	
118312	2	
119632	200	

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Picklist Print**

Page 4

Thursday, November 24, 2011 3:24:17 PM

Work Order ID: 77027

**\*77027\***

Parent Item: D350-600-242

**\*D350-600-242\***

Parent Item Name: Spacepod, RH, AS350/355

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

AN526C832R10

Purchased

No

150

Each

137.0000

10

10

\*\*

85 12-02-07**\*AN526C832R10\***

Screw

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST327	137	
115101	5	
118853	132	X10

AN526C832R14

Purchased

No

150

Each

426.0000

2

2

\*\*

85 12-02-07**\*AN526C832R14\***

Screw

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST327	426	
104916	426	X2

AN960JD10

NAS1149D0363J

Purchased

No

150

Each

0.0000

2

2

\*\*

85 12-02-07**\*AN960JD10\***

Washer

D2228

Manufactured

No

150

Each

45.0000

4

4

\*\*

85 12-02-07**\*D2228\***

Bracket Plate

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST008	45	
64427	3	
73380	42	X4

D2464

Manufactured

No

150

f

263.1000

10.8

11.36842

\*\*

85 12-02-07**\*D2464\***

3/4 Seal

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST404	263.1	
61878	263.1	X 11.36842

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Picklist Print**

Page 5

Thursday, November 24, 2011 3:24:17 PM

Work Order ID: 77027

**\*77027\***

Parent Item: D350-600-242

**\*D350-600-242\***

Parent Item Name: Spacepod, RH, AS350/355

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

D2585 Manufactured No 150 Each 65.0000 2 2 \*\*

77696

BT 12-02-07

**\*D2585\***

Mounting Channel

Location Loc Qty Loc Code

ST017 65 \_\_\_\_\_

73297 2 \_\_\_\_\_

74488 63 \_\_\_\_\_

D2586 Manufactured No 150 Each 72.0000 2 2 \*\*

77697

BT 12-02-07

D2586

**\*D2586\***

Door Latch

Location Loc Qty Loc Code

ST204 72 \_\_\_\_\_

73296 32 \_\_\_\_\_

74489 40 \_\_\_\_\_

D2621 Manufactured No 150 Each 24.0000 2 2 \*\*

BT 12-02-07

D2621

**\*D2621\***

Latch Plate, 350 Spacepod

Location Loc Qty Loc Code

ST019 24 \_\_\_\_\_

D2857-1

**\*D2857-1\***

Hinge Bracket

73304 24 \_\_\_\_\_

Manufactured No 150 Each 43.0000 1 1 \*\*

BT 12-02-07

ST024 43 \_\_\_\_\_

69932 19 \_\_\_\_\_

75253 24 \_\_\_\_\_

X1

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Picklist Print**

Page 6

Thursday, November 24, 2011 3:24:17 PM

Work Order ID: 77027

**\*77027\***

Parent Item: D350-600-242

**\*D350-600-242\***

Parent Item Name: Spacepod, RH, AS350/355

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

D2857-2

Manufactured

No

150

Each

38.0000

1

1

\*\*

X 12-02-07**\*D2857-2\***

Hinge Bracket

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST024	38	
67001	14	
75252	24	

D3557-1

Manufactured

No

150

Each

24.0000

1

1

\*\*

X 12-02-07**\*D3557-1\***

Bracket

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST067	24	
73384	24	

MS21042L08

Purchased

No

150

Each

237.0000

18

18

\*\*

X 12-02-07**\*MS21042L08\***

Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	237	
119109	187	
119436	50	

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Picklist Print**

Page 7

Thursday, November 24, 2011 3:24:17 PM

Work Order ID: 77027

**\*77027\***

Parent Item: D350-600-242

**\*D350-600-242\***

Parent Item Name: Spacepod, RH, AS350/355

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

150

Each

7,996.000

2

2

\*\*

BT 12-02-07**\*MS21042L3\***

Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	213	
117441	16	
117885	35	
118451	5	
118927	157	
ST516	5994	
<u>119017</u>	5994	<u>X2</u>
ST518	1789	
119075	1789	

MS27039-08-11

Purchased

No

150

Each

103.0000

2

2

\*\*

BT 12-02-07**\*MS27039-08-11\***

Screw

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST290	103	
<u>117441</u>	103	<u>X2</u>

MS27039-1-15

Purchased

No

150

Each

148.0000

2

2

\*\*

BT 12-02-07**\*MS27039-1-15\***

Screw

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST291	148	
118093	25	
118574	23	
<u>119736</u>	100	<u>X2</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Picklist Print**

Page 8

Thursday, November 24, 2011 3:24:17 PM

Work Order ID: 77027

**\*77027\***

Parent Item: D350-600-242

**\*D350-600-242\***

Parent Item Name: Spacepod, RH, AS350/355

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

NAS1515H3

Purchased

No

150

Each

175.0000

2

2

\*\*

RT 12-02-07

**\*NAS1515H3\***

Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST277	175	
116373	6	
118078	6	
118384	63	
119438	100	

D350-600-449

**\*D350-600-449\***

Switch Relocation

Manufactured

No

200

Each

2.0000

\*\*

1 1



<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG125	2	
66736	1	
74072	1	

K10021

**\*K10021\***

Spacepod Hardware Kit (-241)

D3186-4

**\*D3186-4\***

Spacepod Door, RH

D3187-2

**\*D3187-2\***

Spacepod Floor

Manufactured

No

200

Each

0.0000

\*\*

1 1

B82797



Manufactured

No

110

Each

0.0000

\*\*

1 1

RT 12-02-07

Manufactured

No

110

Each

2.0000

\*\*

1 1

RT 12-02-07

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST241A	2	
59241	1	
59579	1	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

Page 9

Thursday, November 24, 2011 3:24:17 PM

Work Order ID: 77027

\*77027\*

Parent Item: D350-600-242

\*D350-600-242\*

Parent Item Name: Spacepod, RH, AS350/355

Start Date: 11/24/2011

Required Date: 12/5/2011

Start Qty: 1.00

Required Qty: 1.00

A3235-020-935

Purchased

No

110

Each

330.0000

8

8

\*\*

85 12-02-07

\*A3235-020-935\*

Washer - Countersunk

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST280 <u>106150</u>	330 330	<u>86</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

D

C

C

B

B

A

A

**GENERAL NOTES:**

## 1) MATERIALS:

RESIN: EPOCAST 50-A/9816 OR DERAKANE 470-36/411/510A40

FIBER: 9.7 oz 7781 WEAVE "S" GLASS (9 oz SATIN)  
 12 oz UNIDIRECTIONAL FIBERGLASS ("12 oz UNIDIRECTIONAL")  
 18 oz ROVING "E" GLASS (18 oz CLOTH)  
 OWENS CORNING MILLED FIBERS, "E" GLASS  
 3M K20 GLASS BUBBLES

FOAM: A500 CORE CELL  
 OR DIVINYCELL  
 OR AIREX  
 OR KLEGECCELL  
 FILL VOIDS IN FOAM WITH PASTE MADE FROM MILLED FIBERS & RESIN

## 1. MOLD SCHEDULE:

PART	LAYUP	TRIM AND DRILL
D3188-1M-1/-5	DT8003	DT8501
D3188-2M/-2/-6	DT8004	DT8502
D3188-3M/-3/-7	DT8500	DT8501

- 2) FINISH: INSIDE/OUTSIDE WITH GREY DUPONT HIGHBUILD PRIMER 1144-S.  
APPLY ANTI-SKID PAINT TO TOP SURFACE OF PODS PER QSI 005 4.4
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: D3188-1 = N/A  
 D3188-2 = N/A  
 D3188-3 = N/A  
 D3188-5 = N/A  
 D3188-6 = N/A  
 D3188-7 = N/A
- 8) REFERENCE DIMENSIONS MATCH AIRCRAFT CONTOUR AND DOOR OPENING
- 9) LAMINATE PER DART QSI 006. LAMINATION SCHEDULE PER THIS DRAWING

SHOP COPY  
 RETURNED  
 ENCL. 1 OF 1  
 UNCOPIED  
 SUBJECT: D3188-1  
 VERS.: 1  
 NO. 77027  
 R111-24

RELEASED  
 2009-10-20  
*MP*

F	REORGANIZED VIEWS AND REFORMATTED DRAWING TO CURRENTS STANDARDS; ADD CHAMFER IN SECTIONS A-A (ZN C7-10) & H-H (ZN B7-11)	RF	09.07.13
E	ADD HYSOL/FIBER OPTION ON SHEET 11	CB	07.04.02
D	UPDATE DIMENSIONS	LE	07.02.22
C	REMOVED D0600-XXX LABELS	LE	06.12.13
B	UPDATED DWG TO MATCH PRODUCT ADDED D3188-1M/-2M/-3M/-5/-6/-7	CB	06.10.06
A	NEW ISSUE	CP	03.04.03
REV.	DESCRIPTION	BY	DATE
DESIGN	JB	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>W</i>	DRAWING NO.	REV. F
MFG. APPR.	<i>W</i>	D3188	SHEET 1 OF 11
APPROVED	<i>W</i>	TITLE	SCALE
DE APPR.	<i>W</i>	SPACEPOD BODY	NTS
DATE	09.07.13	COPYRIGHT © 2003 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY OTHER PURPOSE OR DISCLOSED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1

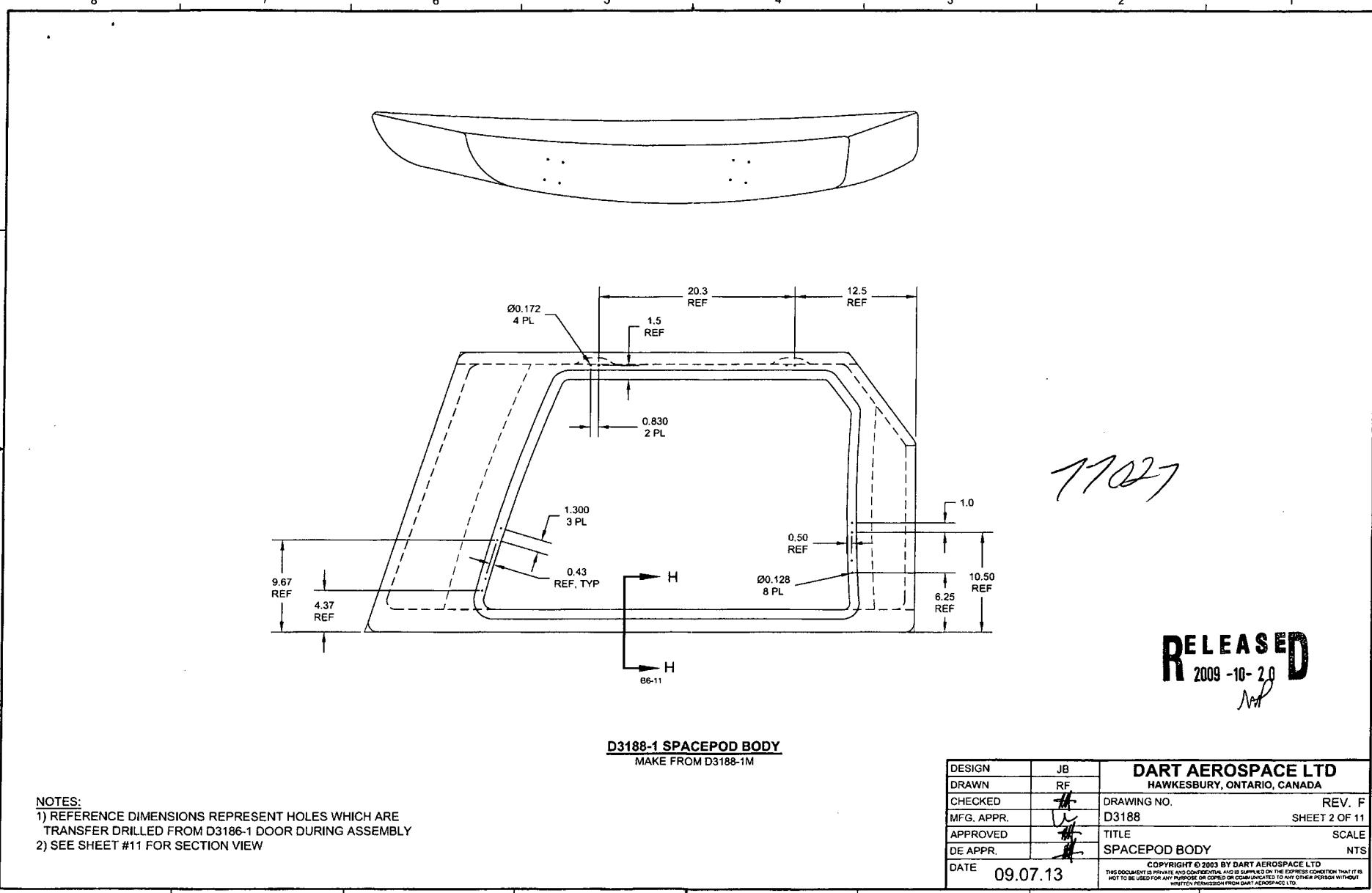
W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



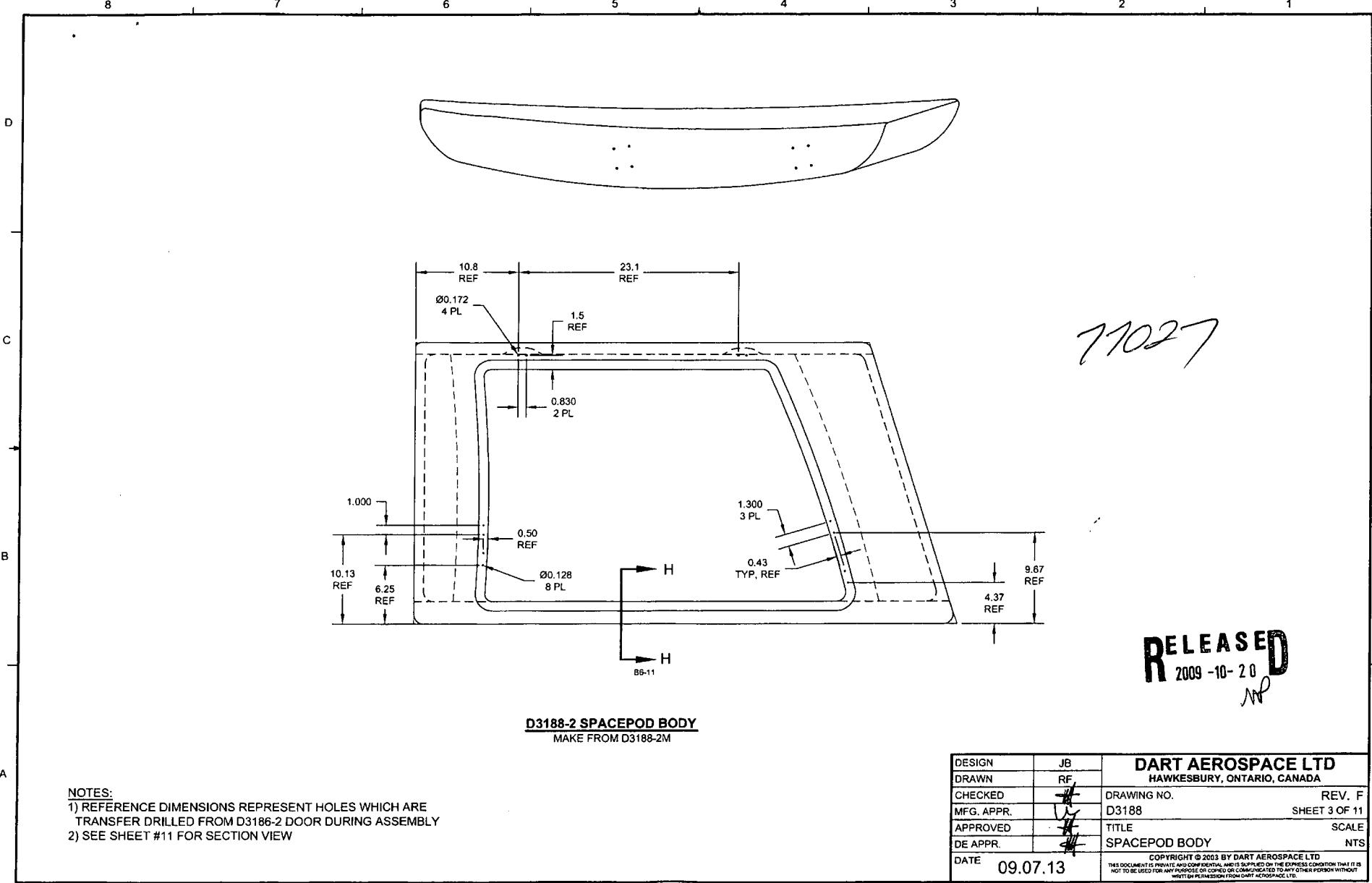
W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	JB	DART AEROSPACE LTD
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA
CHECKED	<input checked="" type="checkbox"/>	DRAWING NO.
MFG. APPR.	<input checked="" type="checkbox"/>	REV. F
APPROVED	<input checked="" type="checkbox"/>	D3188
DE APPR.	<input checked="" type="checkbox"/>	SHEET 3 OF 11
DATE	09.07.13	TITLE
		SPACEPOD BODY
		NTS

COPYRIGHT © 2003 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

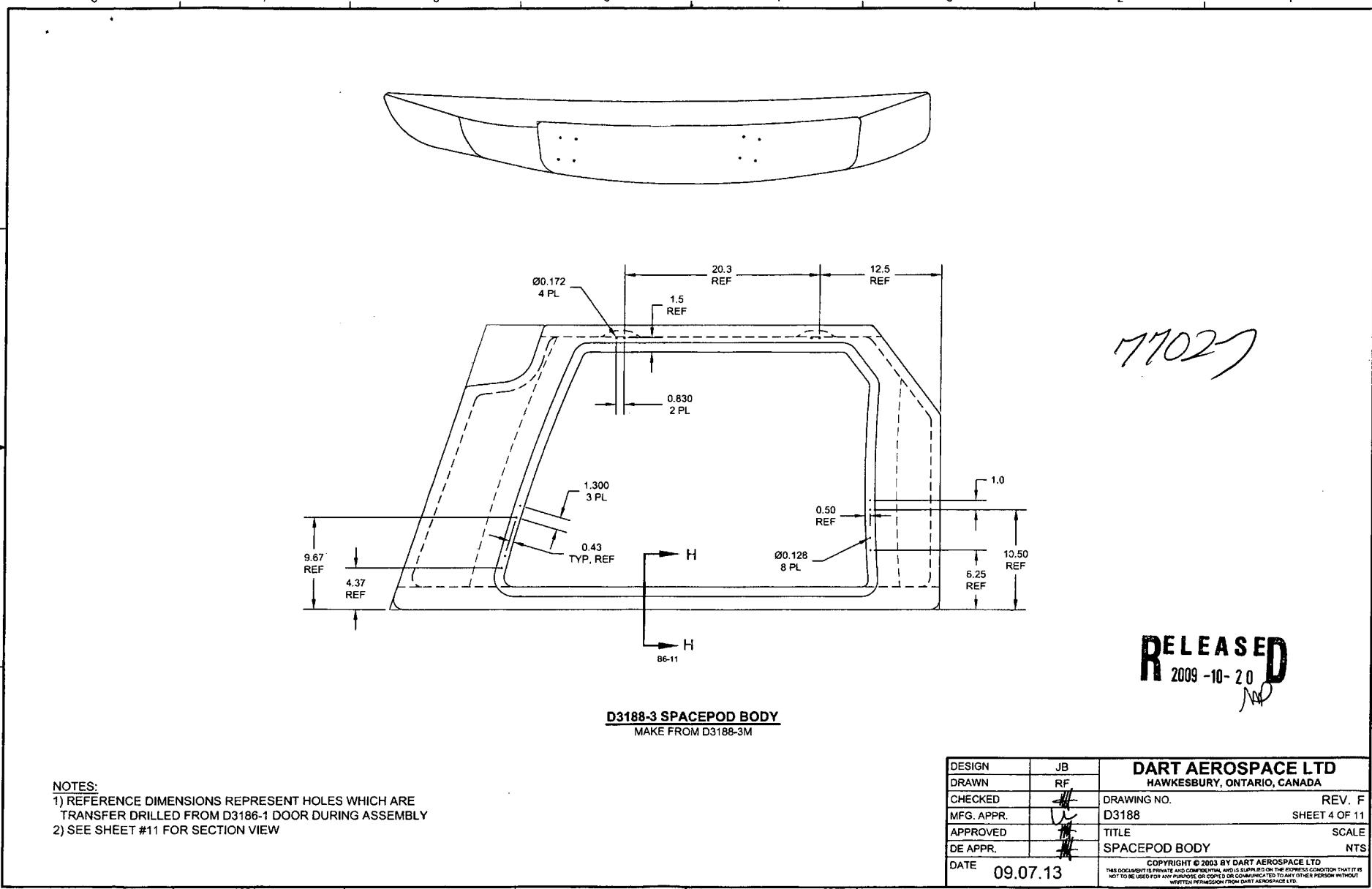
W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



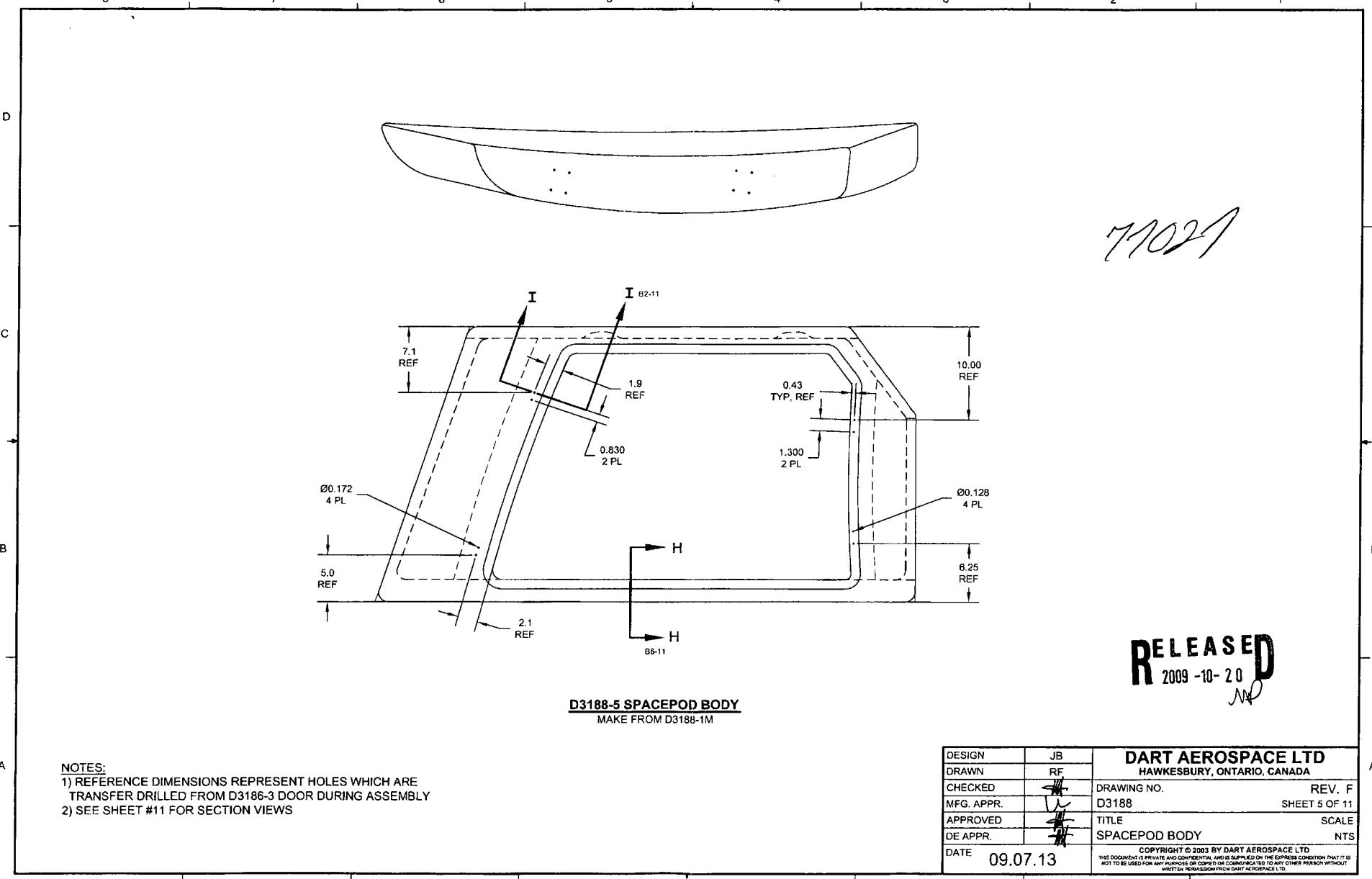
DESIGN	JB	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[initial]</i>	DRAWING NO.	REV. F
MFG. APPR.	<i>[initial]</i>	D3188	SHEET 4 OF 11
APPROVED	<i>[initial]</i>	TITLE	SCALE
DE APPR.	<i>[initial]</i>	SPACEPOD BODY	NTS
DATE	09.07.13	COPYRIGHT © 2003 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	JB	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. F
MFG. APPR.	<i>[Signature]</i>	D3188	SHEET 5 OF 11
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SPACEPOD BODY	NTS
DATE	09.07.13	COPYRIGHT © 2003 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE WHATSOEVER BY ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Dart Aerospace Ltd

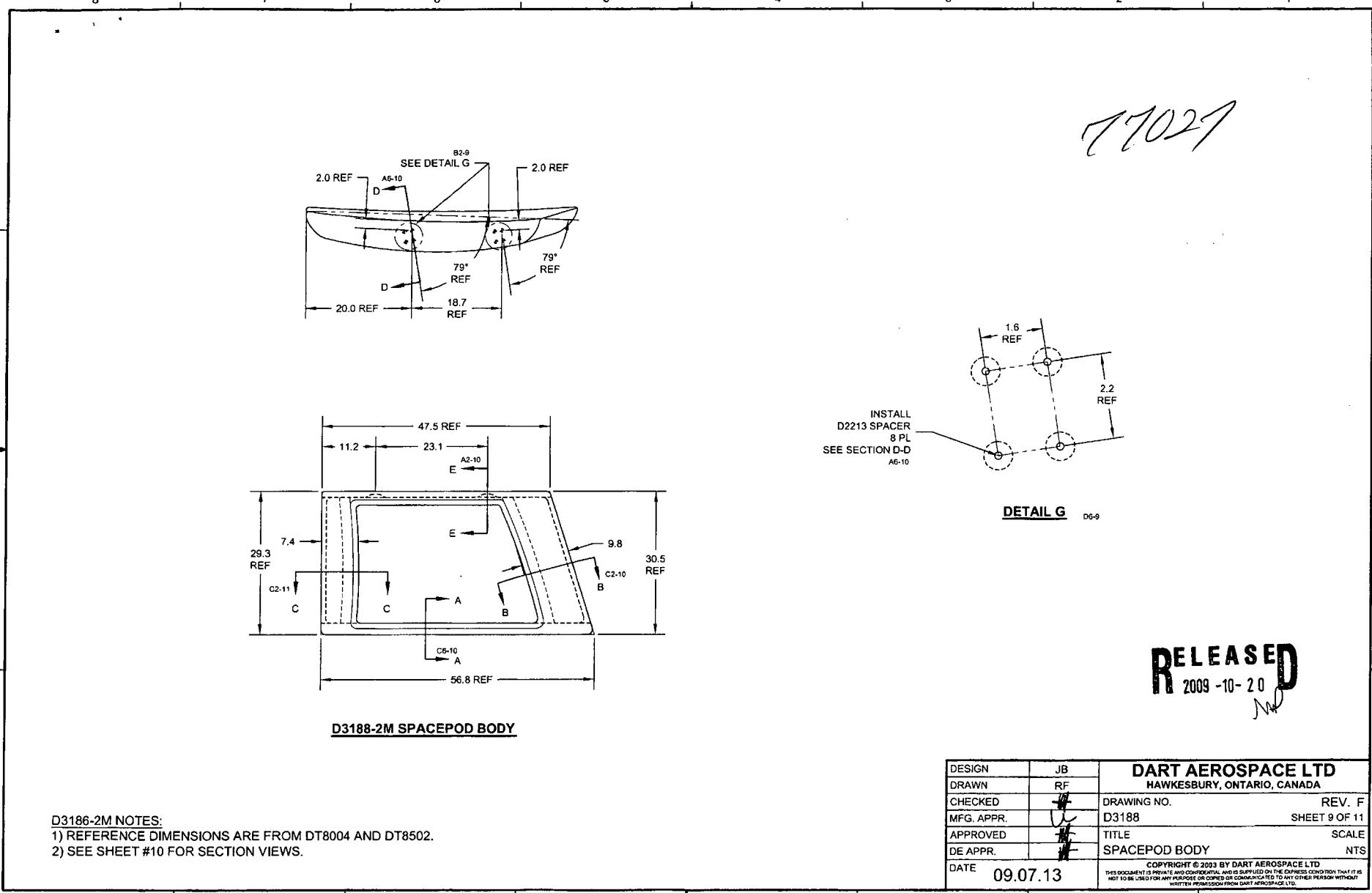
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



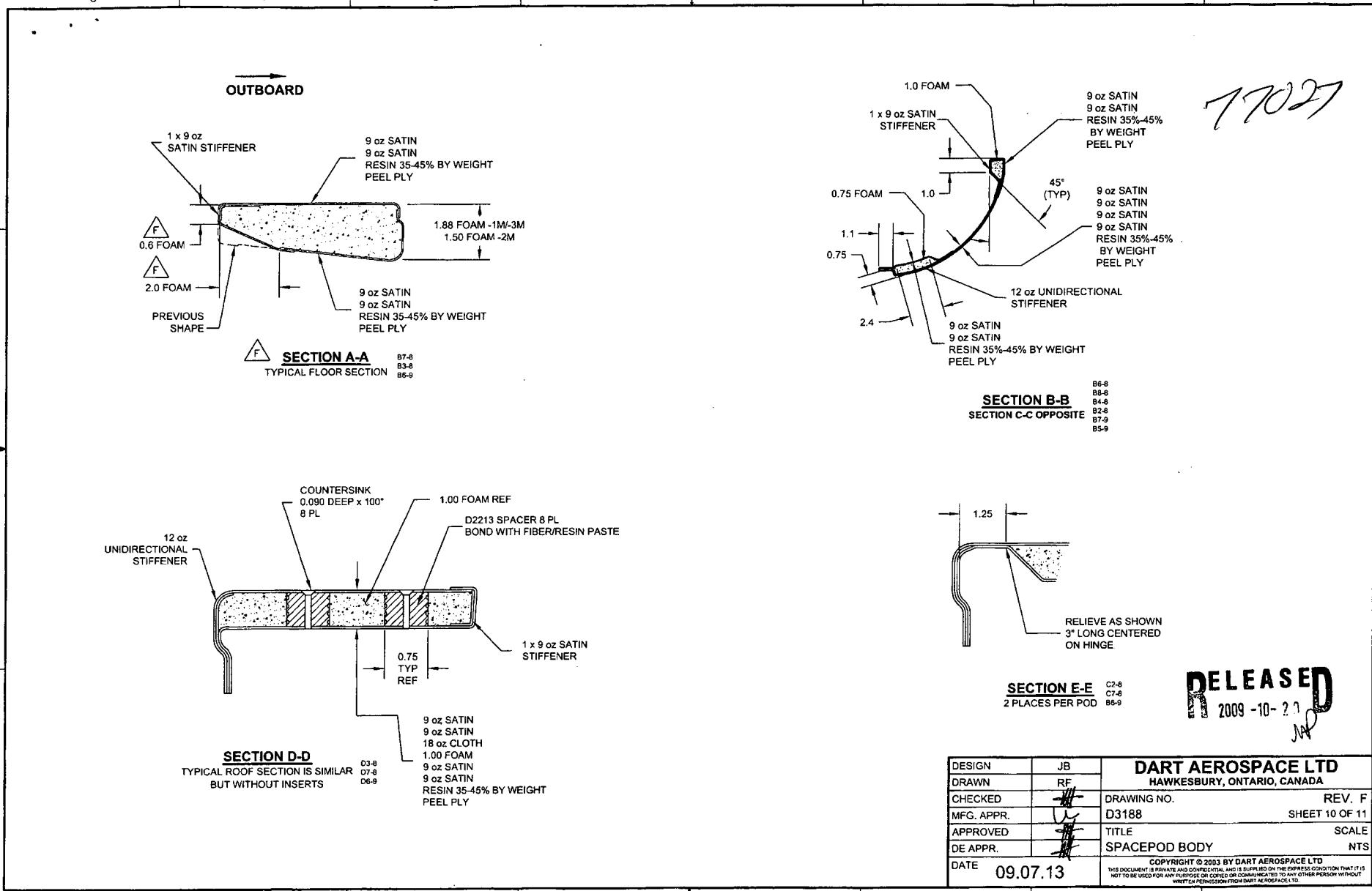
W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



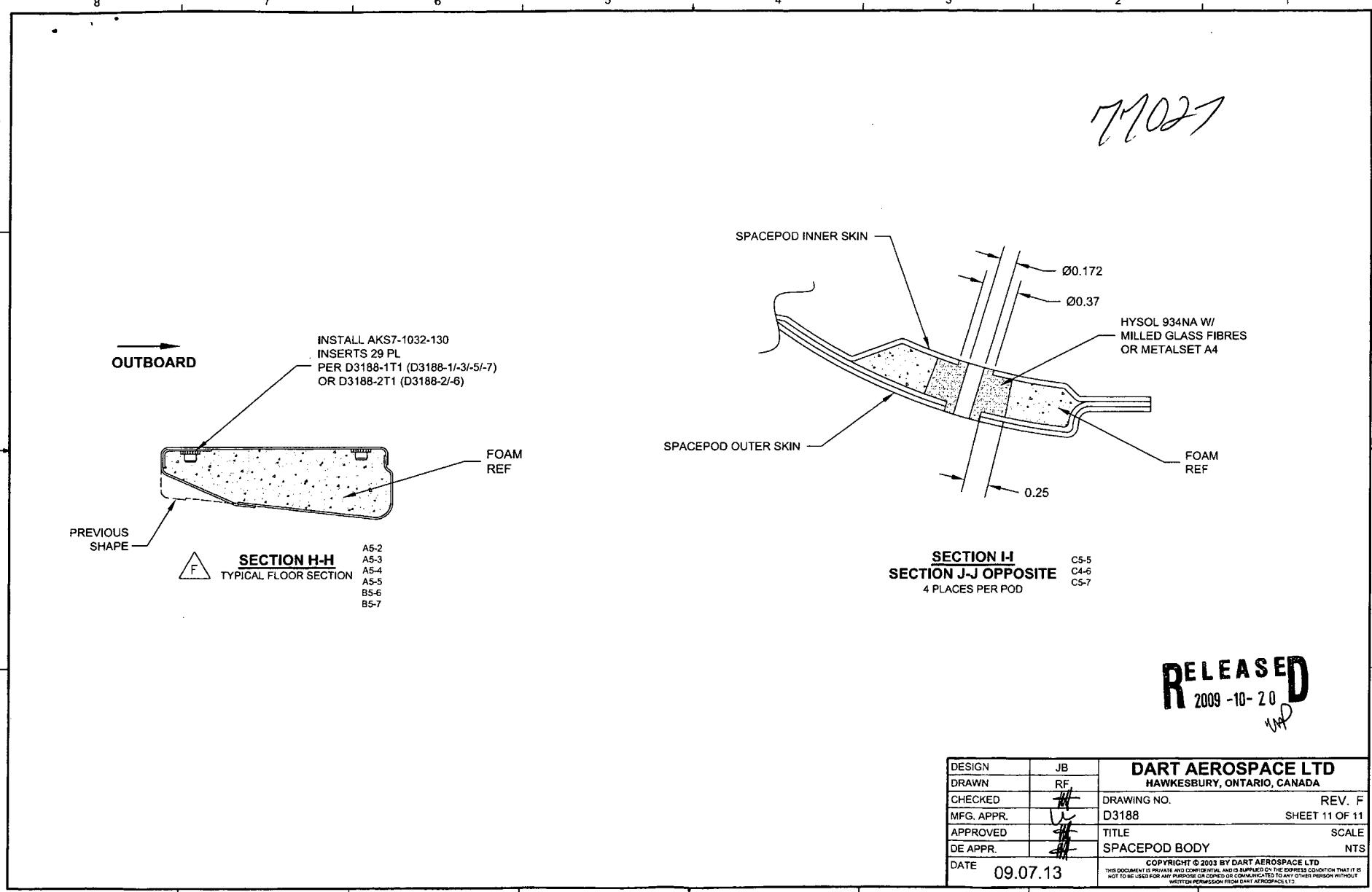
W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
X									D350-600-241	SPACEPOD™ LH, AS350
	X								D350-600-242	SPACEPOD™ RH, AS350/355
		X							D355-600-243	SPACEPOD™ LH, AS355
1	1	X							D350-600-245	DOOR ASSEMBLY LH
	1		X						D350-600-246	DOOR ASSEMBLY RH
				X					D350-600-247	SPACEPOD™ UPGRADE KIT LH
					X				D350-600-248	SPACEPOD™ UPGRADE KIT RH
						X			D350-600-249	SPACEPOD™ UPGRADE KIT
1	/1	1						X	D350-600-449-	SWITCH RELOCATION KIT
2	2	2							D2174-041	WEB ASSEMBLY
							1		D2464-0360	NEOPRENE SEAL
			1	1					D2589	KEYS, KEY CHAIN
1	1	1							D2985	DECAL
1	1	1			1	1	1		D3015-3	LOCK NUT
			1		1				D3186-3	SPACEPOD DOOR, LH
				1		1			D3186-4	SPACEPOD DOOR, RH
1**	1**								D3187-1	FLOOR
	1**								D3187-2	FLOOR
1									D3188-5	SPACEPOD BODY
	1								D3188-6	SPACEPOD BODY
		1							D3188-7	SPACEPOD BODY
1	1	1			1	1	1		D3547-1	BRACKET
1	1	1			1	1	1		D3550-1	STRUT
			1	1	1	1	1		D3552-7	GAS SPRING
1	1	1			1	1	1		D3554-7	BALL STUD
8	8	8							AN3-3A	BOLT
2	2	2							AN3-10A	BOLT
8	8	8							AN3H4	BOLT
1	1	1			1	1	1		AN5-5A	BOLT
36	36	36							AN525-10R7	SCREW
8	8	8			4	4	4		AN526C832R14	SCREW
7	7	7							MS24694S67	SCREW
1	1	1			1	1	1		MS24694S69	SCREW
			2	2	2	2	2		MS27039-0811	SCREW
8	8	8			1	1	1		AN3235-020-935	WASHER
8	8	8							AN960JD10	WASHER
16	16	16			1	1	1		AN960JD10L	WASHER
			4	4	8	8	8		AN960JD8	WASHER
3	3	3			3	3	3		AN960JD516	WASHER
			2	2	2	2	2		NAS1515H3	NYLON WASHER
			2	2	6	6	6		MS21042L08	NUT
16	16	16			1	1	1		MS21042L3	NUT (or MS21042-3)
1	1	1			1	1	1		MS21042L5	NUT
16	16	16							AKS7-1032-130	INSERT
28**	28**	28**							AKS7-1032-130	INSERT
							3	M81824/1-2	SPLICE	

• COPYRIGHT © 2006 BY DART AEROSPACE LTD.  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED  
OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

**REFERENCE ONLY**

**DART AEROSPACE LTD.**

**IIN-D350-600**

Page 42 of 43

<b>-241</b>	<b>-242</b>	<b>-243</b>	<b>-245</b>	<b>-246</b>	<b>-247</b>	<b>-248</b>	<b>-249</b>	<b>-449</b>	<b>Part Number</b>	<b>Description</b>
								2	D3597-1	FEMALE SPADE CONNECTOR
								1	D3598-2-096	EXPANDABLE SLEEVE
								24	D3599-1	TIE-WRAP
								24	D3600-1	TIE-WRAP MOUNT
								24 FT	M22759/16-22-9	WIRE
			1*	1*	1*	1*			D2464-1250	NEOPRENE SEAL
1**	1**	1*		1*					D3567-1	DECAL
1**			1*		1*				D3567-2	DECAL
			2*	2*					D2586	LATCH
			2*	2*					D2585	MOUNTING CHANNEL
			2*	2*					D2621	LATCH PLATE
			2*	2*					MS27039-1-15	SCREW
				2	2	1			MS27039-1-25	SCREW
			2*	2*	2	2	1		AN960JD10	WASHER
			2*	2*	2	2	1		MS21042L3	NUT (or MS21042-3)
			1*	1*					D2857-1	HINGE BRACKET
			1*	1*					D2857-2	HINGE BRACKET
			2*	2*					D2228	BACKING PLATE
			8*	8*	8	8	8		AN526C832R10	SCREW
			8*	8*	8	8	8		AN960JD8	WASHER
			8*	8*	8	8	8		MS21042L08	NUT
			1*	1*	1*	1*	1		D3557-1	BRACKET
			2*	2*	2*	2*	2		D2228	BACKING PLATE
			1*	1*	1*	1*	1		D3554-7	BALL STUD
			1*	1*	1*	1*	1		AN960JD516	WASHER
			1*	1*	1*	1*	1		D3015-3	LOCK NUT
			2*	2*	2*	2*	2		AN526C832R14	SCREW
			2*	2*	2*	2*	2		AN526C832R10	SCREW
			4*	4*	4*	4*	4		AN960JD8	WASHER
			4*	4*	4*	4*	4		MS21042L08	NUT
2**	2**	2**			1	1	1		D2237	STRIKER PLATE
4**	4**	4**			2	2	2		MS20426AD4-5	RIVET
2**	2**	2**			2	2	2		D3538-1	HINGE BRACKET
2**	2**	2**							D2179	HINGE BRACKET PLATE
4**	4**	4**			4	4	4		AN526C832R24	SCREW
4**	4**	4**			4	4	4		AN960JD8	WASHER
4**	4**	4**			4	4	4		MS21042L08	NUT

\* PRE-INSTALLED ON D3186-3/4 SPACEPOD™ DOOR

\*\* PRE-INSTALLED ON D3188-5/6/7 SPACEPOD™

• COPYRIGHT © 2006 BY DART AEROSPACE LTD •  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED  
OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: E  
Date: 09.07.31